

NATIONAL FOOD AUTHORITY



Bids and Awards Committee

Visayas Avenue, VASRA, Diliman, Quezon City 1128

bac@nfa.gov.ph

SUPPLEMENTAL BID BULLETIN NO. 2

TWO (2) LOTS SUPPLY, DELIVERY, INSTALLATION, TESTING AND COMMISSIONING OF RICEMILL AND GRAIN DRYER FOR THE NFA MODERNIZED WAREHOUSES IN SUPPORT TO BUFFER STOCKING PROGRAM AT VARIOUS NFA COMPOUNDS IN REGION VI & XII

(Project Identification No. 2025-12)

30 June 2025

The NFA Central Office Bids and Awards Committee (BAC) issues this Bid Bulletin to correct/ amend and clarify certain items in the Bid Documents relative to the bidding for the Supply, Delivery, Installation, Testing and Commissioning of Ricemill and Grain Dryer for the NFA Modernized Warehouses in Support to Buffer Stocking Program at Various NFA Compounds in Region VI & XII as follows:

I. CLARIFICATIONS

CLARIFICATION	RESPONSE
(Lifted verbatim from a letter of a prospective bidder dated 27 June 2025)	
Re:Eligible Bidders: (ITB, Annex 2 & 3)	The Statement of All
In case for this tender, the bidder bid the products of foreign manufacturer for dryer and ricemill under their authorization, the bidder mention the manufacturer's record in Philippines. Please cofirm.	On-going and Completed Government and Private Contracts and the Statement of Single Largest Completed Contract shall contain only
(Lifted verbatim from a letter of a prospective bidder dated 27 June 2025)	contracts within the Philippines.
Re:Eligible Bidders: (Annex 3)	
In case the bidder tie up with the foreign manufacturer and import their products from the foreign country, who has completed contracts similar tvingo the Project under the name of 3Rd company in Philippines and/or their	

subsidiary in the 3rd country, can that contracts also be applicable for SLCC?	
(Lifted verbatim from a letter of a prospective bidder dated 27 June 2025)	
Re:Bid and Payment Currencies	The rate in Philippine Peso shall be
In case the Bidder supply the equipment from outside Philippines, the bid prices can be quoted in US\$ for CIF portion plus local portion Bid and Payment Currencies and for the purpose of evaluation, US\$ portion shall be converted to Philippines currency based on the exchange rate on the day of the bid opening in the BSP. Please advise which rate (US\$ to Philippines Peso) will be applicable at the time of payment.	applicable at the time of payment.
(Lifted verbatim from a letter of a prospective bidder dated 27 June 2025)	
Re:SLCC	SLCC must be for the supply, delivery,
May we kindly request that the phrase "any agricultural machinery be considered aside to the term "similar contract" for the required SLCC for this tender.	installation, testing, and commissioning of ricemill and grain dryer which value must be at least equivalent to half
(Lifted verbatim from a letter of a prospective bidder dated 28June 2025)	of the percentage of the ABC.
Re:SLCC	
Relative thereto and line with the "competitive bidding" spirit of the government procurement law, RA 9184 and its Implementing Rules and Regulations, may we humbly request the BAC to consider the following: a. Amending the SLCC criterion of "similar project" to "agricultural machinery" which will enable more bidders to participate in the bid, to the benefit and advantage of the NFA without compromising product quality, performance, reliability and durability. b. Adopt the "aggregate" provision in RA 9184 as to the acceptable SLCC contract amount	
(Lifted verbatim from a letter of a prospective bidder dated 27 June 2025)	
Re: In-line, Interval-type Single Kernel Moisture Measurement System	Yes, it is acceptable to install the moisture

	1		
If impurities such as straw, empty paddies, and dust enter the moisture meter along with the paddy, it may lead to malfunctions. Would it be acceptable to install the moisture meter after Paddy Cleaner?	meter after the paddy cleaner, as long as the technical specifications for both components are complied.		
(Lifted verbatim from a letter of a prospective bidder dated 27 June 2025)			
Re: Certification of Very satisfactory performance May we kindly request for consideration that any dual sourced dryer capacity customers be permitted as source of Customers to issue said requirement certification.	Only Certification from customers with supplied, delivered, installed grain dryer with biomass fuel heating system is accepted.		
(Lifted verbatim from a letter of a prospective bidder dated 27 June 2025)			
Re: Paddy Millday Bin	No, this is not		
Can 1.1 Paddy Millday Bin listed in the Major Components be installed after the 1.2 Paddy Receiving Hopper?	acceptable.		
(Lifted verbatim from a letter of a prospective bidder dated 27 June 2025)			
Re: Brown Rice Tank	No length grader is		
In the General Specifications, Item 2.f states that Brown Rice moves to the Length Grader. Is Length Grader required to sort Short grain from long grain material and Short grain should be stored in one more additional Brown Rice Tank?	required before whitening and polishing.		
How many tones of brown rice tank as a holding capacity required for storing Short grains (sorted by the length grader)? Is it approx. 2 tons?			
(Lifted verbatim from a letter of a prospective bidder dated 27 June 2025)			
Re: The three blending tanks listed under Major Components.			
Is the Flow Balancer's capacity for each 10 tons per hour, or 13 tons per hour? Is a measurement accuracy of ±0.5% acceptable?	The Flow Balancer's capacity must be 13 tons. Measurement		

	accuracy of ±0.5% is acceptable.
(Lifted verbatim from a letter of a prospective bidder dated 28 June 2025)	
Re: CCTV Installation In reference to the Project Bidding Documents (PBD) and the Technical Specifications, we noted that there are no specific instructions or guidelines provided regarding the designated locations for CCTV installation. With this, we would like to respectfully seek clarification on the following: a. Are there particular areas within the Ricemill and Dryer sections that are required or recommended for CCTV installation? b. Should CCTV cameras also be installed around the exterior of the warehouse for perimeter and access point monitoring?	The CCTV must be able to monitor inventory movement and status, providing real-time insight, of the grain dryer and ricemill. CCTV cameras around the exterior of the warehouse are not required.

II. AMENDMENTS

DEFEDENCE	REVISION / AMENDMENT			
REFERENCE	FROM	то		
Section I. Invitation to Bid (Page 7)	For Lot 1: Region VI i. NFA Compound, Quintin Salas, Jaro, Iloilo City ii. NFA Compound, Poblacion 5, Dueñas, Iloilo City iii. NFA Compound, PD Monfort, Dumangas, Iloilo City	For Lot 1: Region VI i. NFA Compound, Quintin Salas, Jaro, Iloilo City ii. NFA Compound, Poblacion 5, Dueñas, Iloilo Province iii. NFA Compound, PD Monfort, Dumangas, Iloilo Province		
	3. xxx Bidders should have completed a contract similar to the project within five (5) years prior to the date of submission and receipt of bids. xxx	3. xxx Bidders should have completed a contract similar to the project within ten (10) years prior to the date of submission and receipt of bids. xxx		

DEFEDENCE	REVISION / AMENDMENT				
REFERENCE	FROM TO				
Section III. Bid Data Sheet (Page 20)	ITB Clause 19.3 In all cases, the NFCC computation must be sufficient for all the lots or contracts to be awarded to the Bidder, if applicable.	ITB Clause 19.3 In all cases, the NFCC computation must be sufficient for all the lots or contracts to be awarded to the Bidder, if applicable. As provided below in item 19.5 of Section II. ITB, a committed Line of Credit may be submitted in lieu of its NFCC computation.			
	ITB Clause 20.2., III. DOCUMENTARY REQUIREMENTS FOR COMPLIANCE WITH EXISTING LAWS xxx 2. Conformity xxx as prescribed by Section 27.1 of RA 1091	ITB Clause 20.2., III. DOCUMENTARY REQUIREMENTS FOR COMPLIANCE WITH EXISTING LAWS xxx 2. Conformity xxx as prescribed by Section 27.1 of RA 10915			
Section III. Bid Data Sheet (Page 21)	III. DOCUMENTARY REQUIREMENTS FOR COMPLIANCE WITH EXISTING LAWS	III. DOCUMENTARY REQUIREMENTS FOR COMPLIANCE WITH EXISTING LAWS XXX			
	7. Copy of Equipment Manufacturer's Manual with Parts List of each rice mill system component & grain dryer system component and all accessories written in English or Filipino Vernacular to be presented during post qualification evaluation.	7. Copy of Equipment Manufacturer's Manual with Parts List of each rice mill system major component & grain dryer system major component written in English or Filipino Vernacular to be presented during post qualification evaluation.			
Section V. Special Conditions of Contract (Page 28)	GCC Clause 1 Delivery and Documents - xxx [For Goods supplied from abroad, state:]	GCC Clause 1 Delivery and Documents - xxx [For Goods supplied from abroad, state:]			

DEFEDENCE	REVISION / AMENDMENT				
REFERENCE	FROM	FROM TO			
	xxx For Lot 1: Region VI i. NFA Compound, Quintin Salas, Jaro, Iloilo City ii. NFA Compound, Poblacion 5, Dueñas, Iloilo City iii. NFA Compound, PD Monfort, Dumangas, Iloilo	xxx For Lot 1: Region VI i. NFA Compound, Quintin Salas, Jaro, Iloilo City ii. NFA Compound, Poblacion 5, Dueñas, Iloilo Province iii. NFA Compound, PD Monfort, Dumangas, Iloilo			
	City	Monfort, Dumangas, Iloilo Province			
	[For Goods supplied from within the Philippines, state:] xxx For Lot 1: Region VI i. NFA Compound, Quintin Salas, Jaro, Iloilo City ii. NFA Compound, Poblacion 5, Dueñas, Iloilo City iii. NFA Compound, PD Monfort, Dumangas, Iloilo City	[For Goods supplied from within the Philippines, state:] xxx For Lot 1: Region VI i. NFA Compound, Quintin Salas, Jaro, Iloilo City ii. NFA Compound, Poblacion 5, Dueñas, Iloilo Province iii. NFA Compound, PD Monfort, Dumangas, Iloilo Province			
	GCC Clause 2.2 The terms of payment shall be as follows: xxx	GCC Clause 2.2 The terms of payment shall be as follows: xxx Advance payment shall be in accordance with the provisions of Section 4.5 of Annex "D" of the 2016 Revised IRR of R.A. No. 9184.			
	GCC Clause 4 3. Full load testing of the offered dryer, once installed, ensures compliance with technical specifications. Labor, operator and other manpower during the full load test shall be shouldered by the bidder.	GCC Clause 4 3. Full load testing of the offered dryer, once installed, ensures compliance with technical specifications. Labor, operator, power, other manpower, and other incidental expenses during			

DEFEDENCE	REVISION / AMENDMENT			
REFERENCE	FROM	то		
		the full load test shall be shouldered by the bidder.		
Section VII. Technical Specifications (Page 35)	Supplemental Bid Bulletin No. 1 Please see attached specifications. Included herewith are the site plans for the respective lots.	Please see attached revised specifications. Included herewith are the site plans for the respective lots.1		
Checklist of Technical and Financial Documents (Page 39) Annex 22 (v) xxx Annex 22 (v) xxx Annex 23 (w) Certificate		(v) xxx Annex 23		
	Financial Documents Annex 21 (w) xxx NFCC xxx	covered by the lot being bidded for. ² Financial Documents Annex 24 (x) xxx NFCC xxx		
	Annex 22 (x) xxx JVA xxx	Annex 25 (y) xxx JVA xxx		
	II. SECOND ENVELOPE (FINANCIAL COMPONENT ENVELOPE) Annex 23 (y) xxx Bid Form xxx	II. SECOND ENVELOPE (FINANCIAL COMPONENT ENVELOPE) Annex 26 (z) xxx Bid Form xxx		
	Annex 24 (z) xxx Price Schedule(s) xxx	Annex 27 (aa) xxx Price Schedule(s) xxx		
	Other documentary requirements under RA No. 9184 (as applicable) Annex 25 (aa) xxx Certification xxx	Other documentary requirements under RA No. 9184 (as applicable) Annex 28 (bb) xxx Certification xxx		

¹ See attached revised Technical Specifications. ² See attached **Annex "23"**.

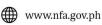
DEFEDENCE	REVISION / AMENDMENT		
REFERENCE	FROM	то	
	Annex 26 (bb) xxx DTI xxx	Annex 29 (cc) xxx DTI xxx	
Section IX. Sample Forms (Page 41)	Annex 9: Bid Form	Annex 26: Bid Form ³ Annex 27a: Price Schedule for Goods Offered from Within the Philippines ⁴ Annex 27b: Price Schedule for Goods Offered from Abroad ⁵	

All other provisions/instructions in the bid documents not mentioned in this Bid Bulletin shall remain in full force and effect without any modification.

Likewise, all items in the Bidding Documents not consistent with the above corrections shall be deemed changed and amended accordingly.

JOHN ROBERT R. HERMANO Chairperson, Bids and Awards Committee





See attached Annex "26".See attached Annex "27a".

⁵ See attached Annex "27b".

Annex 26

Date : _____

BID FORM

Project Identification No. :
To: NATIONAL FOOD AUTHORITY (NFA) – CENTRAL OFFICE NFA Building, Visayas Avenue, Barangay Vasra, Diliman, Quezon City
Having examined the Philippine Bidding Documents (PBDs) including the Supplemental or Bid Bulletin Numbers [insert numbers], the receipt of which is hereby duly acknowledged, we, the undersigned, offer to SUPPLY, DELIVER, INSTALL, TEST, AND COMMISSION THE RICEMILL AND GRAIN DRYER FOR THE NFA MODERNIZED WAREHOUSES IN SUPPORT TO BUFFER STOCKING PROGRAM AT VARIOUS NFA COMPOUNDS IN REGION/S in conformity with the said PBDs for the sum of [total Bid amount in words and figures] or the total calculated bid price, as evaluated and corrected for computational errors, and other bid modifications in accordance with the Price Schedules attached herewith and made part of this Bid. The total bid price includes the cost of all taxes, such as, but not limited to: [specify the applicable taxes, e.g. (i) value added tax (VAT), (ii) income tax, (iii) local taxes, and (iv) other fiscal levies and duties], which are itemized herein or in the Price Schedules,
If our Bid is accepted, we undertake:
 to deliver the goods in accordance with the delivery schedule specified in the Schedule of Requirements of the Philippine Bidding Documents (PBDs);
 to provide a performance security in the form, amounts, and within the times prescribed in the PBDs;
c. to abide by the Bid Validity Period specified in the PBDs and it shall remain binding upon us at any time before the expiration of that period.
[Insert this paragraph if Foreign-Assisted Project with the Development Partner:
Commissions or gratuities, if any, paid or to be paid by us to agents relating to this Bid, and to contract execution if we are awarded the contract, are listed below:
Name and address Amount and Purpose of of agentCurrencyCommission or gratuity
(if none, state "None") J

Until a formal Contract is prepared and executed, this Bid, together with your written acceptance thereof and your Notice of Award, shall be binding upon us.

Supplemental Bid Bulletin No. 2
Supply, Delivery, Installation, Testing and Commissioning of Ricemill and Grain Dryer for the NFA Modernized Warehouses in Support to Buffer Stocking Program at Various NFA Compounds in Region VI & XII

We understand that you are not bound to accept the Lowest Calculated Bid or any Bid you may receive.

We certify/confirm that we comply with the eligibility requirements pursuant to the PBDs.

The undersigned is authorized to submit the bid on behalf of [name of the bidder] as evidenced by the attached [state the written authority].

We acknowledge that failure to sign each and every page of this Bid Form, including the attached Schedule of Prices, shall be a ground for the rejection of our bid.

Name:
Legal capacity:
Signature:
Duly authorized to sign the Bid for and behalf of:
Date:

Annex 27a

Price Schedule for Goods Offered from Within the Philippines

[shall be submitted with the Bid if bidder is offering goods from within the Philippines]

For Goods Offered from Within the Philippines Name of Bidder _____ Project ID No.____ Page __of___ 1 2 3 4 5 6 7 8 9 10 Item Description Country Quantity Unit Transportation Sales and Cost of Total **Total Price** and all other of origin price other Incidental Price, per delivered EXW costs incidental taxes Services, if Final to delivery, per payable if applicable, Destination per Contract per item item item (col 5+6+7+8) (col 9) x awarded, per item (col 4) Name: _____ Legal Capacity: Signature:

Duly authorized to sign the Bid for and behalf of:

Annex 27b

Price Schedule for Goods Offered from Abroad

[shall be submitted with the Bid if bidder is offering goods from Abroad]

Name of Bidder 1			P	roject ID No		Page of		
1	2	3	4	5	6	7	8	9
Item	Description	Country of origin	Quantity	Unit price CIF port of entry (specify port) or CIP named place (specify border point or place of destination)	Total CIF or CIP price per item (col. 4 x 5)	Unit Price Delivered Duty Unpaid (DDU)	Unit price Delivered Duty Paid (DDP)	Total Price delivered DDP (col 4 x 8)
	Capacity:							

BID FORM (TECHNICAL SPECIFICATIONS) National Food Authority - Central Office

PURCHASE REQUEST NUMBER:

END-USER:

ITEM/LOT INFORMATION

Item / Lot Description: Lot 1: Supply, Delivery, Installation, Testing, and Commissioning

of Ricemill and Grain Dryer for the NFA Modernized Warehouses

in Support to Buffer Stocking Program at Various NFA

Compounds in Region VI

Quantity: Two (2)
Unit of Measurement (unit/pcs/lot): Items

Enumeration / Inclusions: Item 1: Grain Dryer Item 2: Ricemill

Bidders must state here either "Comply" or "Not Comply" against each of the individual parameters of each Specification stating the corresponding performance parameter of the equipment offered. Statements of "Comply" or "Not Comply" must be supported by evidence in a Bidders Bid and cross-referenced to that evidence. Evidence shall be in the form of manufacturer's un-amended sales literature, unconditional statements of specification and compliance issued by the manufacturer, samples, independent test data etc., as appropriate. A statement that is not supported by evidence or is subsequently found to be contradicted by the evidence presented will render the Bid under evaluation liable for rejection. A statement either in the Bidders statement of compliance or the supporting evidence that is found to be false either during Bid evaluation, post-qualification or the execution of the Contract may be regarded as fraudulent and render the Bidder or supplier liable for prosecution subject to the provisions of ITB Clause 3.1(a)(ii) and/or GCC Clause 2.1(a)(ii).

-	(-)(-)		
RE	EQUIRED SPECIFICATIONS	STATEMENT OF COMPLIANCE	REFERENCES (include supporting documents) (attach brochure / technical data / website, etc.)
IT	EM 1: 120 MT-Capacity Mechanical Grain Dryer		
I.	General Specification		
	1. Mechanical Grain Dryer Features		
	The mechanical grain drying facility shall be housed inside the warehouse for protection from inclement weather and to keep the quality of paddy being processed. Input Capacity: at least 120 MT of Fresh Paddy Per Day		
	Wet or fresh paddy can be continuously	1	

output when the BRD is available.

The fresh paddy with moisture content as high as 30% shall be dumped at the receiving pit, and then moved to the paddy cleaner.

received and pre-dried while the Batch Type Recirculating Dryer (BRD) is in operation.

Pre-dried paddy shall be finally dried to 14% MC in the BRD to have a uniformly dried

The pre-cleaned paddy grains are then conveyed to wet paddy tank to reduce the moisture content using aeration system in to the wet paddy tank.

The pre-dried grain should pass the hopper scale before it is conveyed to the batch type recirculating dryer for final drying down to 12% to 13% MC.

hopper scale before it shall be conveyed into the dried paddy tank for bagging or loading to	
silos for bulk storage.	
The above system/approach will greatly	
reduce post-harvest losses, especially during	
days of continuous rain which coincide with	
the period of abundant harvest. Wet paddy	
spoil rapidly if not pre-dried immediately	
within the day. II. Major Components and Ancillary Equipment:	
1. Receiving and Pre-cleaning Section	
Two (2) sets of grain receiving and pre-cleaning	
system shall be installed that are capable in	
receiving paddy in bulk or accept grains loaded in	
bulk truck and bagged paddy loaded in trucks or	
in small lots.	
1.1 Two (2) Units Dumping Pit/Receiving Hopper	
Both receiving hoppers are capable to receive paddy in bulk	
The paddy receiving hopper is flush-mounted	
in the roadway.	
Provided with concrete ramp capable of	
supporting fully loaded trucks with gross	
weight of 60 tons.	
It is made of all steel construction with angle	
bar stiffeners and supports.	
Provided with 35 mm round bar grating and a removable checkered plate cover for safety	
and protection when not in use.	
Provided with dust suction hood	
Designed to discharge gain at 30 TPH	
minimum	
Provided with manual intake gate to regulate	
grain flow	
Size of the hopper shall be based on	
Manufacturer's design and standard 1.2 In-line, Interval-type Single Kernel Moisture	
Measurement System	
Continues data logging	
Moisture content reading range: 11MC to 38	
MC	
With histogram and standard deviation	
features	
Moisture threshold feature with alarm	
Real-Time online mobile apps monitoring	
capabilities or can be monitored from the control room	
Cloud Storage: 5 years subscription	
1.3 Two (2) Units Paddy Cleaner with Aspirator	
Minimum Capacity: 15 tph per unit	
Minimum efficiency: 90%	
·	
l litican remove empty paddy small medium li	
It can remove empty paddy, small, medium	I
and large size impurities.	

	Connecitus 20 Tons servicit
	Capacity: 30 Tons per unit
	Hopper Bottom for self-emptying of grains
ĺ	Provided with Level Sensor
	Auto-discharge/shutter control
	Provided with individual aeration fans at the
	bottom of bin
	Serves as temporary holding bin and/or
	tempering bins of grains
	Able to circulate wet paddy when necessary
1.5	One (1) Unit Automatic Hopper Scale/Flow
Sca	* *
	Minimum Capacity: 30 TPH
	High throughput Capacity and high weighing
	accuracy of +/- 0.1%, full scale
	Data and operation of the equipment can be
	monitored in the control room
2. [Orying Section
2.1	Four (4) Units Batch Recirculating Dryers (BRD)
	Holding Capacity: 30 MT per unit
	Drying Capacity: 120 TPB combined capacity
	per day
	Provided with Automatic Temperature
	adjustment based on paddy moisture reading
	Dryer feature should automatically stop when
	the desired moisture content reaches the set
	MC value
	Each main blower of the dryer is equipped with a cyclofan.
	Performance Criteria for the dryers:
	a. Moisture gradient: 2.0% max
	b. Drying rate: 0.6 - 1% /h
	c. Drying rate: 0.6 - 1% / II
	d. Heating system efficiency: 50% min
	Biomass fuel, direct-fired
	e. Drying Loss/Spillage: 1.0% max
	f. Blower flow rate, cmm/kg (cfm/ton):
	Manufacturer's Standard
	g. Static pressure, mm H2O (in.H2O):
	Manufacturer's Standard
	Product quality (Palay output)
	- Allowable difference between the laboratory
	analysis and dryer's performance
	a. Cracked grain: 3% increase, max
	b. Head rice: 5% decrease, max
	c. Hulled/damaged grain: 2% increase, max
2.2	One (1) Unit Biomass Fed Furnace
	Heat Transfer Classification: Either direct-fired
	or indirect-fired type heating system that can
	adequately supply the needed heat
	requirement of the dryers
	Fuel feed type: Cyclonic type or Gravity type
	or step-grated type fuel feeding system
	The furnace should conform to the
	performance requirement of PNS/PAES
1	242:2010 -Agricultural Machinery – Biomass

	T
2.3 One (1) Unit Automatic Hopper Scale/Flow Scale	
Minimum Capacity: 30 TPH	
High throughput capacity and high weighing	
accuracy of +/- 0.1%, full scale.	
Data and operation of the equipment can be	
monitored in the control room	
3. Bagging Section	
3.1 Two (2) Units Dried Paddy Tank	
Common wall for two units	
Capacity: 30 Tons per unit	
Provided with level sensor	
Discharge chutes are provided with manual and pneumatic slide gate with dust control	
system	
Provision of a "big bag" (TONNER BAG) filling	
machine/system with automatic weigher and	
it is equipped with a scroll conveyor belt to	
easily move the big bag .	
4. With manufacturer's, distributor's or bidder's	
certification that the proposed grain dryer brand,	
particularly its major components, would only be	
from a single brand III. Other Ancillary Equipment (Inclusion)	
1. Main Control Center	
The drying facility shall be provided with	
air-conditioned control room that houses the main control panel and it will serve as office	
of the facility operator.	
Walls shall be provided with fixed glass in	
order for the operator to monitor the drying	
operation	
Grain movement and equipment operation	
are monitored and controlled in the control	
room	
The operator can determine which bin is	
empty, partially or fully loaded and which	
equipment is operating through the	
corresponding pilot lights on the mimic flow	
diagram of the motor control system 2. Electrical/Motor Control System	
Provision inside the main control center of	
centralized electrical control panel using an integrated Programmable Logic Control (PLC)	
and Supervisory Control and Data Acquisition	
(SCADA), or equivalent technology and	
functionalities, that houses all related motor	
control components such as circuit breakers,	
magnetic contactors, alarm system, etc.	
The control panel shall be provided with	
mimic flow chart where the running status	
and control of each dryer component is	
shown and represented by indicator lights.	
With ammeter and voltmeter readout	
Provided with on-off push button switch and	
Trovided With on on pash batton switch and	ı

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Provided with individual magnetic starter and	
overload protection for all electric motors	
The drying plant equipment should be	
electrically inter-locked to facilitate operation	
and prevent human errors. However, in case	
of emergency or need to vary the sequence	
of operation, the interlock system can be	
by-passed by authorized personnel and any	
individual or set of equipment can be	
operated independent of the other.	
All motors shall be (1) three-phase, (ii) 60 hz,	
and (iii) 440 volts, or as maybe appropriate	
for the given overall drying facility design.	
All electrical wires, sub-feeders and feeder	
lines shall be in conduits and run through	
wire trays from electric motors to the motor	
control center	
Pull boxes shall be provided for every branch	
circuit	
An Emergency Manual Switch Button (EMSB)	
shall be provided for every motor/equipment	
near the working area for emergency shut-off	
to avoid accident. Rigid steel conduit shall be	
used from the motor/equipment to the EMSB	
The drying plant shall be provided with three	
(3) units distribution transformer in bank to	
· ·	
provide power for the facility's three-phase	
load	
All needed electrical fixtures and accessories	
for primary metering to energize the facility	
as required by the electric cooperatives shall	
be included and shall be shouldered by the	
contractor. These include:	
i. Electric Meter	
ii. Current Transformer (CT)	
iii. Potential Transformer (PT)	
iv. Lightning Arrester	
v. Other necessary electrical fixtures and	
accessories	
ne (1) Unit Diesel-Powered Emergency	
er Generating Set	
Provision of one (1) unit diesel power	
generating set (gen-set) which is solely	
dedicated to energize the whole drying	
facility	
Gen-set must be able to provide stable and	
compatible power with the requirement of	
the whole drying facility including its ancillary	
equipment	
Provided with automatic transfer switch (ATS)	
for smooth and easy operation during	
occurrence of power interruption from the	
occarrence of power interruption from the	
local electric cooperative	,
local electric cooperative	
Generator house shall be built to protect the	

	Drovicion of controlized compressed air room
	Provision of centralized compressed air room with line filters, air dryers, air tanks which is
	intended for the pneumatic systems
	rovision of grain conveying mechanisms such
	bucket elevator and drag chain conveyor to
	grate the different stages of drying.
	Bucket elevator and drag chain conveyor
I I	should be provided with service ladder,
	platform, and catwalk to be used during the
	conduct of repair and maintenance
	rovision of control tank with pneumatic
	trol system
	Control tank with pneumatic control system
	in all stages to synchronize grain flow and to
	avoid grain clogging
1 1	Pneumatic control system of grain diverters,
	control tank discharge shutters can be
	remotely controlled in the control room
	rovision of downspout with two-way valve,
	hree-way valve if necessary.
	Attached to bucket elevator to divert grain
	flow from one stage to another stage of the
I I	process
8. D	ust Room and Dust Collection System
	All sections where dust can be generated or
	emitted due to flowing or moving grains shall
	be fitted with dust-collection system
	With Cyclone type separator with airlock
	valve, or dust filter, or combination of both
	With centralized collecting conveyor for dryer
	cleaning fan and cyclofan impurities
	Sheet metal ducting and connectors shall be
	airtight
	II "HOT AIR" (drying air) ducting and
	nifolds shall be stainless steel and round
forn	
10.	It shall be provided with features for access
	arts during (1) repair, (2) maintenance, and
_	operation such as ladder, service platform,
	catwalk.
11.	Biomass Furnace Room
	Biomass-fed furnace shall be installed in the
	furnace room
1 H	Husk bin with auto feed control should be
	provided in each furnace for ease of loading
	fuel
	Provision of disposal cart for the ashes
	generated/collected
-	Spare parts storage room shall also be
	vided for safe keeping of supplies needed
I -	ing the conduct of repair and maintenance
	The mechanical drying facility components
	ancillaries shall be laid out in a manner that
	quate working spaces are provided for every
	ge of the operating process
	Additional Requirements

1. The dried grain shall have no additional	
discoloration, no traces of unburned fuel or	
ashes on grain surface and no fermented or	
musty odor	
2. The dryer shall be provided with	
thermocouple and digital temperature	
controller to measure the actual air	
temperature entering the grain mass. The	
dryer is in sync with the furnace	
3. The dryer shall be provided with	
automatic moisture control to measure the	
actual grain MC and to prevent over drying	
of grains. Moisture control is in sync with the	
dryer operation. Automatic shut-off of the	
dryer once the desired grain moisture	
content is reached	
4. Adequate provision for fire control	
5. Adequate protection for all moving parts	
6. The noise emitted by the machineries	
shall not exceed 92 dB	<u> </u>
7. Mechanical grain dryer and its ancillaries	
shall be free from defects that may be	
detrimental to its use and shall be free from	
sharp edges and surfaces that may hurt the	
operator	
7.1 All metal parts should be machine bend,	
pressed and cut to avoid rough surfaces and	
all rough surfaces should be machine finished	
and smoothed	
7.2 The warning notice shall be in accordance	
with PNS/PAES 101:2000 – Agricultural	
Machinery – Technical Means for Ensuring	
Safety – General	
8. Ancillary components must be compatible	
with the major component	
8.1 The ancillary components need not be of	
the same brand or similar brands, provided	
that their capacity and efficiency are	
compatible with those of the major	
component.	
9. The drying facility and its ancillary shall be	
designed and built to be strong and sturdy to	
withstand seismic zone 4 earthquake	
10. Main parts of the mechanical dryer	
which has direct contact with the grain	
should be made of stainless steel. All other	
components and parts of the mechanical	
dryer should be pre-treated and powder coated	
11. The construction shall be rigid and	
_	
durable without major breakdown of its	
components within one (1) year of operation	· I

12. Warranty shall be provided to parts and		
services within two (2) years after the date of		
acceptance of the unit by the end-user,		
except on fast moving and easy to wear parts		
such as fan belts and grain buckets. General		
requirements of the warranty shall be in		
accordance with PNS/PAES 138:2004 –		
Agricultural Machinery – Guidelines on After		
Sales Service		
13. Every mechanical grain dryer unit and its		
key component shall be provided with basic		
tools, factory standard, operation and parts		
manual containing full information on parts		
list, method of installation and operation.		
The manual which conforms to PNS/PAES		
102:2000 – Agricultural Machinery –		
Operator's Manual – Content and		
Presentation shall be provided		
14. Contractor/Manufacturer/Dealer shall		
provide operation and maintenance training		
and after-sales service		
Comprehensive training to NFA personnel		
with the following topics:		
a) Basic fundamental and principle of Grain		
Drying		
b) System operation and management of		
Drying Plant		
c) Operation, trouble shooting, repair and		
maintenance of Drying facility		
15. The mechanical grain dryer shall be		
tested in accordance with PNS/PAES		
202:2015 – Agricultural Machinery –		
Heated-Air Mechanical Grain Dryer –		
Methods of Test.		
16. Each component of the drying facility		
including its ancillary equipment shall be		
marked at a prominent place with the		
information below. The following markings		
and labeling shall conform to PNS/PAES		
201:2015:		
Registered trademark of the manufacturer		
Name and address of the manufacturer		
Name and address of the		
importer/distributor		
Country of manufacture/ Made in the Dhilippings		
Philippines		
Type; Serial number Load capacity, metric tons		
Rated power/voltage/ frequency/ phase, in		
metric units		
Shipping information		
Dry weight in metric units		
Dimensions in metric units		
Safety/Precautionary markings		
17. Standard set of heavy duty tools		
appropriate for the conduct of repair and		
maintenance of the facility which is made of		
tempered steel and chrome vanadium		
tempered steer and emonie variation!	I	I

a. One (1) set socket wrench (No. 8, 9, 10,
11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 22, 23,
24, 27, 30, 32, minimum)
b. One (1) set combination wrench (open
and box, 10 pcs-size appropriate to the rice
milling system)
c. Adjustable wrench: 300 mm, minimum
d. Electrical plier: 200 mm, minimum
e. Screwdriver: Philips and flat head,
300mm, minimum
f. Grease gun: 250mm cylinder length,
minimum
g. Mechanical pliers: 200mm, minimum
h. Heavy duty toolbox and roll up tools
holder that could accommodate those
required tools
i. Machinery Testing Equipment
i Tachamatar
i. Tachometer
ii. Digital Thermometer iii. Airflow meter
j. Vacuum cleaner
Rated input power: 1,000 W, minimum
Maximum air flow: 3 cubic meter/minute
Capacity: 30 liter, minimum
Power cord: 5m, minimum
Features: high capacity and high suction
18. All component and drying system shall
be compliant with PNS/BAFS FABES
201:2015 AMTEC and NFA tested upon
installation at contractor's cost for each units
as condition for acceptance and final
payment
19. Process flow layout and schematic
diagram of the drying system duly signed
and sealed by Licensed Agricultural Engineer.
20. Electrical plan and layout duly signed and
sealed by a licensed Electrical Engineer as a
condition for payment - From transformer to
main switch to control panel to machine
components.
21. Factory Acceptance Test (FAT) prior to
delivery of items
22. Provision and Installation of 80-tons
Capacity Pitless Type Electronic Truckscale
with Truckscale House
- Please see attached Specifications
23. Inventory CCTV system
The CCTV system shall improve inventory
accuracy, enhance security and optimize
operations. It consists of an integrated
cameras and sensors to monitor inventory
movement and status, providing real-time
insight. Creating a digital "eye" on inventory.
CCTV System shall provide a full coverage of
the strategic internal space of the grain drying
system, with clear views of the inventory and personnel within the dryer system premises.

Delivery Period:		
Delivery within one hundred fifty (150) calendar		
days from receipt of Notice to Proceed;		
Installation, test, and commissioning is within one hundred fifty (150) calendar days from succesful		
delivery.		
Place of Delivery:		
Various NFA Warehouses in Region VI:		
i. NFA Compound, Quintin Salas, Jaro, Iloilo		
City		
ii. NFA Compound, Poblacion 5, Dueñas, Iloilo		
Province		
iii. NFA Compound, PD Monfort, Dumangas,		
Iloilo Province		
Payment Terms:		
1. Advanced payment of 15 % of the contract		
price upon submission of necessary		
documents for Advanced Payment.		
2. Progress payment of the remaining 85% of		
the contract amount upon each milestone, as		
follows:		
a. Delivery of Main Equipment		
i. Grain Dryer (25% of contract amount)		
ii. Ricemill (25% of contract amount)		
b. Installation		
i. Grain Dryer (10% of contract amount)		
ii. Ricemill (15% of contract amount)		
c. Testing & Commissioning of Grain Dryer,		
Ricemill, and other works (10% of the		
contract amount)		
In compliance with Republic Act No. 9184, Section 18, and the 2 used because of compatibility with existing platforms or equipm		
I hereby certify that the Statement of Compliance to the foregointhe bid evaluation or post-qualification, the same shall give rise	-	correct, otherwise, if found false either durin

	Signed and Sealed:
Bidder Name/Owner/Authorized	Agricultural and Bio-systems
Representative	Engineer
Signature	Signature
Name and Designation	Name and Designation
Date	Date

BID FORM	(TECHNICAL SPECIFICATIONS)	
National Fo	ood Authority - Central Office	
PURCHASE REQUEST NUMBER:		
END-USER:		
TEM/LOT INFORMATION		
tem / Lot Description:	Lot 1: Supply, Delivery, Installa	tion, Testing, and Commissioning
		the NFA Modernized Warehouse
	in Support to Buffer Stocking P	rogram at Various NFA
	Compounds in Region VI	
Quantity:	Two (2)	
Unit of Measurement (unit/pcs/lot):	Items	
Enumeration / Inclusions:	Item 1: Grain Dryer Item 2: Ricemill	
Bidders must state here either "Comply" or "Not		idual parameters of each
Specification stating the corresponding performan	· · · · · ·	The state of the s
"Not Comply" must be supported by evidence in	a Bidders Bid and cross-reference	d to that evidence. Evidence shall
be in the form of manufacturer's un-amended sal	es literature, unconditional stater	nents of specification and
compliance issued by the manufacturer, samples,		
supported by evidence or is subsequently found t		
under evaluation liable for rejection. A statement		
evidence that is found to be false either during Bi		
pe regarded as fraudulent and render the Bidder of	or supplier liable for prosecution s	subject to the provisions of ITB
Clause 3.1(a)(ii) and/or GCC Clause 2.1(a)(ii).		REFERENCES
		(include supporting documents
REQUIRED SPECIFICATIONS	STATEMENT OF COMPLIANCE	•
REQUIRED SPECIFICATIONS	STATEMENT OF COMPLIANCE	(attach brochure / technical dat
	STATEMENT OF COMPLIANCE	•
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- b. From the pre-cleaner, pre-cleaned paddy is conveyed to the **mill day bin** to prepare the desired volume of input for the continuous milling activity.
- c. From the mill day bin, paddy is conveyed to the **destoner** to remove particles such as small stones, mud balls and other impurities.
- d. The pre-cleaned and de-stoned paddy is deposited in the paddy collection bin before it is subsequently conveyed to the rubber roll type dehuller. Attached below the dehuller is the husk aspirator/separator which removes the rice hull after dehulling.
- e. From the dehuller, the grain output moves to the **paddy separator** to separate unhulled paddy from the brown rice.
- f. Unhulled paddy is returned to the rubber roll de-huller while brown rice moves to the **brown rice millday bin**.
- g. The brown rice moves to the **1st stage** (abrasive) whitener.
- h. Partially milled rice moves to the **2nd and 3rd stage (abrasive) whitener**, then subsequent polishing using **friction and water mist type polisher**.
- i. Rice bran is removed from the rice grain during the whitening and polishing process.
- j. Milled rice is moved to the **sifter** (brewer rice removed by the sifter).
- k. Then milled rice is moved to the **color sorter** to remove damaged and discolored kernels.
- I. Polished rice is moved to the **length grader** (head rice is moved to **head rice bin** while broken rice is moved to **broken rice bin**).
- m. Pre-selected amount of head rice and broken rice move to the **blending station**.
- n. The pre-blended rice is then moved to the **2nd mist polisher**.
- o. After the final mist polishing, the polished rice will transfer to the **packaging area** with semi-auto weighing machine for the desired package sizes (5kg, 10kg, 25kg, and 50kg).
- p. The well-packed mist-polished rice shall be delivered either for <u>storage</u> or <u>directly</u> <u>shipped out</u> for distribution to intended NFA clienteles.

II. Major Components

Component 1: Paddy Receiving & Pre-Cleaning Section

1.1 Paddy Millday Bin

Paddy stored in the silos shall be moved to the mill day bin by top loading drag conveyor. It will serve as holding bin of paddy for milling. Paddy shall be moved to the feeding hopper using a bottom drag conveyor

Capacity: at least 40 MT

Auto discharge/shutter control and with level sensor

Hopper bottom for self flowing of grains
Circular or rectangular in shape which ever is
appropriate for ease of operation.
It shall be made of all steel construction.
1.2 Paddy Receiving Hopper / Dumping Pit
Large impurities shall be strained/removed on
the steel grating. The grain discharge port
shall be provided with flow control valve and can be calibrated to achieve the desired flow
rate of 8 to 10tph. The valve can be closed or
opened without altering the calibrated flow
rate.
The paddy receiving hopper is made of all
steel construction
Flush-mounted on concrete floor
- w/ angle-bar stiffener support
- 35mm bar grating.
With removable checkered plate cover for
safety and protection when not in use
Provided with dust suction hood to control
proliferation of dust inside the mill. Minimum 10 tph discharge port.
1.3 Paddy Pre-cleaner From feeding hopper, paddy is moved to the
paddy cleaner to remove small, medium and
large size impurities, and lightweight
impurities
Capacity: 8-10 TPH
Minimum output cleaning efficiency: 90%
Manual or Auto-feed control
Multi-stage cleaning that can remove small,
medium and large size impurities, and
lightweight impurities
With clog prevention mechanism
Provided with magnetic separator
1.4 One (1) Set Paddy De-stoner
The machine separates particles by density.
The machine will remove materials denser
than paddy, such as stones, mud balls, and
other small solid impurities
Capacity: 8-10 tph
Manual or Auto-feed control
1.5 Bulk Weigher
With grain flow scale to monitor weight of
cleaned paddy prior to dehulling.
Capacity: 20TPH
Touch pad control system
Component 2: Dehulling Section
2.1 Paddy Tank
It will serve as holding bin of pre-cleaned
paddy for dehulling.
Capacity: 20MT
Auto discharge/shutter control and with level
sensor

Inclination of the discharge chute compatible
to the angle of repose of the paddy for
self-flowing of paddy.
Provision of ladder and railings for inspection,
repair and maintenance of the bin
The bin should be painted with rust-proofing
primer and with final paint color
It shall be made of all steel materials which
are brand new
2.2 Three (3) sets De-Huller with Husk
Aspirator
- The three dehullers are use to remove husk
of the paddy grain. The combined capacity of
the dehullers should be enough to de-husk
the paddy coming from the millday bin and
the return of un-hulled paddy from the paddy
separator.
- The husk aspirator is added to separate and
blow the husk out of the brown rice and
paddy.
With combined capacity of 8-10 tph
Rubber roll type huller
Minimum hulling efficiency: 79%.
With automatic and pneumatic adjustment and control of rollers.
With magnetic separator to remove ferrous
particle from the product
With husk aspirator: Rice hull discharge to
rice hull tank via drag chain conveyor and
bucket elevator
Fitted with dust collection system
Touch pad operation and electronic control
system and with error indicator.
Component 3: Separation Section
3.1 One (1) set Paddy Separator
It separates un-hulled paddy from brown rice.
The un-hulled paddy is returned to the
De-hulling machine while the brown rice is
moved to the brown rice tank in preparation
for whitening.
Capacity: 7TPH
With return elevator to the hulling
mechanism and paddy separator
With magnetic separator to remove ferrous
particle from the product
Push button operation and control system or
better with error indicator
Multi-layer, indented tray
Adjustable tray inclination
Component 4: Whitening and Polishing Section
4.1 Brown Rice Tank
It will serve as temporary holding bin of
brown rice for whitening / polishing
Capacity: 20 MT

	
4.2 Whitening and Polishing Section	
Whitening or polishing is the process of	
removing the bran layer and the germ from	
the kernel through either abrasive or friction	
polishers. To reduce the number of broken	
grains during the whitening process, rice is	
normally passed through two to three	
whitening machines connected in series.	
Capacity: 5-6TPH	
Manual or Auto feed control	
Three (3) whiteners (gravity type)	
Abrasive type or combination of abrasive and	
friction type whitener	
With magnetic separator to remove ferrous	
particle from the product	
With air cooling blowers to reduce rice	1
temperature during processing	
With negative pressure air wind net system	1
for bran extraction	
With analog or digital pressure meter and	1
ammeter	
4.3 Sifter	
Separates brewer rice by oscillating or	
vibratory sifter	
Capacity: 5-6TPH	1
	1
With brewers removing device	
Oscillating tray-type sifter or a vibratory type	
Push button operation and control System or	
better with error indicator	
4.4 One (1) set Mist Polisher	
First pass. It is a friction type of whitening	
machine, which delivers a fine mist of water	
during the final whitening process. It is a	
process of mixing a fine mist of water with	
the dust retained on the whitened rice. The	
output improves the luster of rice without	
significantly reducing milling yield.	
Push button operation and control System or	
better with error indicator	
With magnetic filters	
Fully Automatic with Sensors	
4.5 Color Sorter	
A machine that is used to remove damaged	
and discolored kernels including particles	
other than white rice kernels.	
Intelligent optical selector and sorting for rice	
and with color and defects profiling	
Intelligent individual defect detection up to	1
99% (minimum) defect removal	
Intelligent automation: optical sorter	1
consistently adjust to the incoming product	
LED lighting technology	1
	1
Able to reject discolored and damaged kernel	
and eject impurities even during high capacity processing (6 TPH minimum)	

Operation and control system: easy-to-use
touch panel (with display that shows status
and error messages)
With Infrared camera for glass removal
4.6 Length Grader and Rotary Sifter A machine that is used to separate grains into
head rice, large and small broken rice, tips
and brewers.
Capability to sort short, medium and long
grains
Provision of inspection window
Transition pipes are equipped with sampling
outlets (every stage)
Component 5: Blending and Mixing Section
5.1 Three (3) Sets Blending tank (Headrice
tank, large broken tank and small broken tank)
Capacity per tank: 13 tons each
with three (3) automatic flow balancer /
volumetric mixer
Works with any variety of rice
Pneumatically controlled proportioning gate
with automatic closing in case of a power
failure
Measurement system with an impact plate
and electronic force transducer
5.2 One (1) set Mist Polisher
Second pass. It is a friction type of whitening machine, which delivers a fine mist of water
during the final whitening process. It is a
process of mixing a fine mist of water with
the dust retained on the whitened rice. The
output improves the luster of rice without
significantly reducing milling yield.
Push button operation and control System or
better with error indicator
With magnetic filters
Full Automatic with Sensors.
Component 6: Bagging/Packaging Section
6.1 Two (2) Units Holding Bin/Tank
Capacity per tank: 8 tons each
Provided with two discharge ports integrated
with two lines of milled rice packaging
system.
Two lines shall be semi-automatic with
manual bagging, with built in flow scale function that can accurately bag 5kg, 10kg,
25kg, and 50 kgs.
With bag sewing machine and belt conveyor.
6.2 Rice Hull Compactor
Capacity: 60-100 Bales per hour
<u> </u>
Bale weight: 20-30 kg per bale
It shall be used to compress rice husks into bales to reduce space for transport or
storage.
6.4 Laboratory Equipment
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6.4.1 One (1) Unit Grader
Dimensions : 19-23" x 14-18" x 16-20"
Weight: 30-40 lbs
Material : Aluminum, stainless steel, or brass
Timer : Digital
Indent Cylinder : Cylinder no. 12
Power Source : 220-240 V, 50/60Hz
OTHER REQUIREMENTS:
official regometries.
Should include the following parts and
features:
- Variable speed control
- Collection pan tilt adjustment with angle
indication
- With at least one (1) year warranty and
after-sales services (e.g. preventive
maintenance) 6.4.2 One (1) Unit Huller
Model / Type : Table Top / Rubber
Roll Type Hopper Capacity : 250 grams
Hopper Capacity : 250 grams paddy sample (minimum)
Size of Rubber Roll : 35 mm x 100
mm (width x diameter) ±3mm
Hulling Capacity : 40 - 50
kilogram/hour
Power Source : 220-250V, 50-60
Hz
Motor Power : 0.50 - 0.75 H.P.,
Single Phase
Dimensions : 700 x 300 x 700
mm (L x W x H) (minimum)
Weight : 70 kilogram
(maximum)
Hulling Efficiency : 75% in the first
pass of the sample (minimum)
Other requirements
-Must have a spare pair of rubber rolls
-Must bear the following:
a. Identification or trademark of the
manufacturer
b. Model and serial number
c. Guarantee certificate or marks
-With detachable husk collector
-Easy to operate
-Heavy duty / sturdy
-Be able to provide consistent and accurate results
-With transparent observation window to
monitor the hulling operation
6.4.3 One (1) Unit Rice Polisher
Model / Type : Table Top / Abrasive
· · · · · · · · · · · · · · · · · · ·
Hopper Capacity: 200 grams brown rice
(minimum)
Polishing Capacity : 10 kilogram/hour (minimum)
(minimum)

Power Source : 220-250V, 50-60 Hz
Motor Power: 0.50 – 0.75 H.P., Single Phase
Dimensions : 400 x 250 x 300 mm (L x W x H)
(minimum)
Weight: 60 kilogram (maximum)
Grit Size of Abrasion Roller : No. 36 or 40
Timer Setting : Automatic; adjustable in seconds
Polishing Efficiency : 79% if WMR; 81% if RMR
(minimum)
Other requirements
- Must have one spare abrasive roller
- Must bear the following: a. Identification or trademark of the
manufacturer
b. Model and serial number
c. Guarantee certificate or marks
- Easy to operate
- Heavy duty/sturdy
- Capable of processing rice samples to
different milling degrees 6.4.4 One (1) Unit Ductless Fume Hood
Dimension (W x D x H):
Interior - 700-950 x 500-700 x 600-850 cm
Exterior - 800-1000 x 500-800 x 900-1300 cm
Weight : 100-150 kg
Blower : Centrifugal blower
Volume of Air Treated : 320 ± 10 m3/h
Voltage / Frequency : 230 Vac, 50/60 Hz
Material :
Frame - Powder-coated steel
Glass – Tempered or laminated safety glass
Type of Filter: Organics - Gases or vapors
Other Requirements
Should include the following features:
-User's manual
-user's manual -Easy to install replaceable filters
-Includes universal electric outlet
-With light source
-With at least one (1) year warranty and
after-sales services (e.g. preventive
maintenance)
6.4.5 One (1) Unit Digital Thickness Gauge
Dimensions (W x H) : 90-120 x 140-160 mm
Weight : 250-450 g
Operating Temperature : 0-40°C
Gauge Type : Digital
Digital : LED or LCD
Range : 0-25 mm
A ==== =
Accuracy: ± 0.001
Accuracy: ± 0.001 Resolution: 0.01 mm Measuring Force: 1.5 less N

Units : Metric
Power Source : Battery Operated
• • •
Other Requirements Should include the following parts and
features:
1
-Anvil with groove
-User's manual -With at least one (1) year warranty and
after-sales services (e.g. preventive
maintenance)
-Certificate of Calibration from DOST or any
accredited Calibration Laboratory.
6.4.6 One (1) Unit Tyler Sieve
Dimensions (H x D) : 2-5 x 12"
Weight: 100-500 g per piece
Material : Stainless Steel
Mesh Size : U.S.A. mesh no. 10-20
Other Requirements:
Should include the following features:
- Tyler Sieve U.S. mesh no. 10,12,14,16,18 and 20
- User's Manual
- With at least one (1) year warranty and
after-sales services (e.g. preventive
maintenance)
- Certificate of Calibration from any
accredited Calibration Laboratory 6.4.7 One (1) Unit Rice Sieve
SIEVE
Material :
Stainless steel (SS) or Aluminum
Gauge 20 (0.035" / 0.89 mm)
Perforation : 5.5/64" round or 2.18 mm
Frame Diameter :
13.0 - 13.5" or 330 - 343 mm (upper rim)
12.0 - 12.5" or 304 - 318 mm (lower rim)
BOTTOM PAN (RECEIVING PAN): Should
match the sieve and could easily be removed
Material : Stainless steel (SS) or Aluminum
Gauge 20 (0.035" / 0.89 mm)
Diamter : 13.0 - 13.5" or 330 - 343 mm
Height: 2.5 - 3.0" deep or 64.0 - 76.0 mm
Other requirements
•
-Heavy duty construction
-Smooth surface on joints
-Smooth surface on joints -Corrosion resistant
-Smooth surface on joints -Corrosion resistant -Ease of cleaning
-Smooth surface on joints -Corrosion resistant -Ease of cleaning 6.4.8 Two (2) Units Indented Plate
-Smooth surface on joints -Corrosion resistant -Ease of cleaning 6.4.8 Two (2) Units Indented Plate Capacity: 100-300 g
-Smooth surface on joints -Corrosion resistant -Ease of cleaning 6.4.8 Two (2) Units Indented Plate Capacity: 100-300 g Material: Stainless steel
-Smooth surface on joints -Corrosion resistant -Ease of cleaning 6.4.8 Two (2) Units Indented Plate Capacity: 100-300 g

Dimensions (L x W) : 30-35 cm x 25-30 cm
Other requirements
-Heavy duty construction
-Smooth surface on joints
-Corrosion resistant
- Ease of cleaning
6.4.9 Two (2) Units Triangular Pan
Dimensions (W x H) : 10-13 x 10-13 x 2.5-6"
Weight: 1-2.5 lbs
Material : Plastic
Other Requirements
Should include the following features:
Molded plasticWith at least one (1) year warranty and
after-sales services (e.g. preventive
maintenance)
6.4.10 One (1) box Disposable Petri Dishes
With 480 units in one (1) box
Diameter : 90 mm
Height: 10-20 mm
Metarial : Polystyrene
Lid Type : Non-vented
Sterilization : Sterile
Other Requirements
Should include the following features:
-With transparent lid
-Perfectly flat and smooth surface
6.4.11 Ten (10) Units Forceps
Length: 5.5"
Jaw Curvature : Curved
Working Surface : Serrated
Handle : Finger rings
Material : Stainless steel
Usage : Reusable
6.4.12 One (1) Unit Chiller (Two-door)
Capacity: 14 cu. ft.
Dimensions (L x W x H) : 57-61 x 65-69 x 206-210 cm.
Technology Type : Inverter
Wattage: 190 watts
Shelves: Four (4) adjustable coated wire shelves
Temperature : ± 2 °C to +8 °C
•
Plug Type : Type A – 2 Flat prong plug
Other Requirements
-With 7-level temperature control, fan-cooled
system, adjusted leveling feet, double glass
door with recessed handle and key lock.
-At least one (1) year warranty for parts and
services

6.4.13 One (1) Unit Portable Rice Mill
Capacity : 150 – 180 g
Husking Rate : 99%,
minimum
Weight : 20 kg, maximum
Time Setting : Digital
Voltage : AC 220 V
Surface Material : Hard plastic
Feed Hopper / Bucket : Stainless steel
Other Requirements
-With brochures and user manual -Ease of cleaning -Heavy duty 6.4.14 One (1) Unit Laboratory Sample
Divider
Material : Stainless steel
Number of Chutes : 14
Width of Chutes : 3/8" (9.50 mm) ±5%
Sample Pans : 4
Hopper Size : 8" x 6-3/4" (203 mm x 171 mm) ±5%
Other requirements
-Heavy duty construction -Smooth surface on joints -Corrosion resistant -Ease of cleaning
6.4.15 One (1) Unit Top Loading Balance
Capacity : 2,200 g
Weighing Units: Gram (g) and Kilogram (kg)
Linearity: ± 0.02 g
Readability: 0.01 g
Repeatability: 0.01 g
Adjustment : Internal
External Calibration : 2 kg, F1
Leveling : Manual
Stabilization Time: < 0.9 s
Data Interface : RS232; USB – C
Dimensions (WxDxH): 190-220 x 310-330 x
70-100 mm
Display: LCD / LED Display
Language : English
Power Requirements : 100-240 VAC, ± 10%, 50-60 Hz, 0.2 A

Other Requirements
Should include the following:
-One (1) unit Data Printer -Ribbon cartridge: exchangeable, black ink
-Paper roll
-AC adapter
-With calibration certificate from a
PAB-accredited calibration laboratory; and
-With at least one (1) year warranty and
after-sales services (e.g. preventive maintenance)
6.4.16 One (1) Unit Laboratory Working Table
Dimensions (WxDxH) : 230-250 x 140-160 x 85-95 cm
Material : Granite
Frame : Coated stainless
steel
Weight capacity : 150-250 kg
Drawer : 15-20 cm deep per
compartment, recessed handles
Utility : Built-in
retractable outlet
Other Requirements
-Should include the following:
-Rounded edge
-Cable management tray for power outlet
-With at least one (1) year warranty and
after-sales services (e.g. preventive
maintenance)
6.4.17 One (1) Unit Analytical Balance
Capacity : 100-300 g
Weighing Units : Gram (g) or milligram (mg)
Linearity : ± 0.02 mg
Readability : 0.0001 g or 0.1 mg
Repeatability : ± 0.01 mg
Adjustment : Internal
External Calibration : 200-300 g, F1
Leveling : Manual
Stabilization Time : < 3 s
Data Interface : RS232; USB – C
Dimensions (WxDxH): 190-250 x 300-400
x 300-450 mm
Draft Shield : Anti-static glass
shield with sliding doors, minimum 3 doors
Display : LCD / LED Display
Language : English
Power Requirements : 100-240 VAC, ± 10%, 50-60 Hz, 0.2 A

Other Dequirements]
Other Requirements Should include the following features:	
-Includes AC adapter	
-User's manual	
-The lens unit comes with angle adjustment	
joint -Shaft can be moved up and down, back and	
forth by adjusting nut	
-With at least one (1) year warranty and	
after-sales services (e.g. preventive	
maintenance)	
6.4.20 One (1) Unit Refrigerator	
Capacity : 10 cu. ft.	
Dimensions (L x W x H) : 59-61 x 54-56 x 166-168 cm.	
Technology Type : HD Inverter	
Wattage : 130 watts	
Refrigerant Type : R600A	
Refrigerant Shalves Type : Type (2) tempored glass shalves	
Shelves Type : Two (2) tempered glass shelves	
Plug Type : Type A – 2 Flat prong plug	
Other Requirements	
·	
-Independent Temperature Control	
-At least one (1) year warranty for parts and	
services 6.4.21 One (1) Unit Rice Whiteness Tester	
Product Measured: Milled rice, Brown rice	
and Pre-washed rice (glutinous and	
non-glutinous)	
Measurement Value: Whiteness	
Measurement Range: 5.0-69.9	
Accuracy : +/- 0.5 or better	
Display Type: Flourescent LED	
Sample Value: approx. 60mL	
Ambient Temperature: 0-40 °C	
Ambient Humidity: 0-85% RH	
(non-condensing)	
Light Source: Blue LED	
Power Source: 100-240VAC (50/60Hz)	
Maximum 35W/60W	
Dimensions (mm) : W= 285-295;	
H=180-190; D=290-300	
Accessories: Samples cases, optical standard,	
quantitative sample dish, sample filler, cover	
glass cleaner, 3 replacement glass filters, fuse, power cord, instruction manual and thermal	
printer with cable	
Warranty: One (1) year manufacturer's	
warraty on parts and labor	
6.5 Inventory CCTV System	

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The CCTV system shall improve inventory	
accuracy, enhance security, and optimize	
operations. It consists of an integrated	
cameras and sensors to monitor inventory	
movement and status, providing real-time	
insights. Creating a digital "eye" on inventory	
ith manufacturer's, distributor's or bidder's	
rtification that the proposed rice mill brand,	
rticularly its major components, would only be	
om a single brand	
Auxiliary Components	•
1. Grain bucket Elevators	
a. Shall be provided in all appropriate	
components of the ricemill to transport grains	
from one machine to another machine.	
b. Capacities must be sufficient/compatible to	
the rated capacities of each machine.	
c. Buckets for paddy shall be made from	
stainless steel (at least 304 grade) while	
buckets for brown rice and milled rice shall be	
made of heavy duty food grade plastic cups.	
d. Elevator leg material must be of	
appropriate standard thickness to withstand a	
seizmic zone 4 earthquake.	
e. Provision of downspout with two-way	
valve, or three-way valve if necessary,	
attached to bucket elevator to divert grain	
_	
flow from a certain stage of processing.	
f. Installed with inspection port at the	
elevator leg and access port at the elevator	
booth for inspection and cleaning. 2. Ricehull Tank and Husk Collection System	
Integrated with Rice Hull Compactor	
a) The ricehull tank shall be made of 2mm MS	
plate supported by angle/steel bars.	
b) Rectangular tank with hopper bottom.	
Discharge chute is provided with pneumatic	
, ,	
control gate/shutter for ease of operation.	
c) With capacity to hold ricehull accumulated	
over an 8-hour ricemill operation.	1
d) Minimum height must be 5 meter from the	
ground to the lowest part of the discharge	
chute to accommodate large cargo trucks	
during unloading and hull disposal.	
e) Inclination of the hoppered	
bottom/discharge chute should comply to the	
angle of repose of the rice hull (35 – 50	
degrees) to achieve complete emptying of the	
tank.	
f) Provision of service ladder and railings for	
the unloading of rice hull, repair and	
maintenance of the rice hull tank.	
g) The rice hull bin should be painted with	
rust-proofing primer and with final paint color	
h) Provision of appropriate rice hull	
compactor system to compress rice husks to	
bales to reduce space during transport or	
storage.	

a) All sections where dust can be generated
or emitted due to flowing or moving grains
shall be fitted with dust-collection system
(starting from the dumping or intake pit, mill
day bin, pre-cleaner, de-stoner, huller, paddy
separator, whitener, mist-polisher, color
sorter, length grader, sifter, and grain
elevator/conveyors)
b) With dust filter for dust and rice bran
c) With negative suction air wind net system
d) Sheet metal ducting
e) All connectors shall be airtight
4. Rice Bran Collection System
Collects bran generated at the whitener,
polisher, sifter and mist polisher machines. It
consists of dust collecting filter, bran suction
blower, and air ducting.
5. Main Control Center
The rice mill shall be provided with
appropriate air-conditioned control room that
houses the main control panel and it will
serve as office of the rice mill operator. Walls
shall be provided with fixed glass window for
the operator to monitor the milling operation.
Shall be provided with two glass doors.
6. Electrical/Motor Control System
Provision inside the main control center of
centralized electrical control panel using an
integrated Programmable Logic Control (PLC)
and Supervisory Control and Data Acquisition
(SCADA) or equivalent technology and
functionalities.
Automation system that houses all related
motor control components such as circuit
breakers, magnetic contactors and alarm
system.
The control panel shall be provided with
mimic flow chart where the running status
and control of each milling component is
shown and represented by pilot lights.
With interlocking system and emergency
button.
With individual magnetic starter and overload
protection for all electric motors.
All motors shall be 3 phase, 60 hz,220 or 440
volts or as maybe appropriate for the given
overall rice mill plant design.
All electrical wires, sub-feeders and feeder
lines shall be in conduits and run through
wire trays from electric motors to the motor
control center.
Pull boxes shall be provided for every branch
circuit.
An Emergency Manual Switch Button (ESMB) shall be provided for every motor/equipment
near the working area for emergency shut-off
to avoid accident.
to avoid accident.

igid steel conduit shall be used from the
motor/equipment to the ESMB.
With three (3) units distribution transformer
in bank to provide power for the rice mill's
three-phase load.
All electrical related accessories such as but
not limited to primary metering, current
transformer, potential transformer, lightning
arrester, etc. needed to energize the rice mill
plant as required by the local electric
cooperative shall be included in the rice mill
plant.
All electrical works shall be in accordance
with the Philippine Electrical Code and rules
and regulation of the Bureau of Product and
Standard.
The contractor shall provide all supplies,
materials and equipment and perform all the
works necessary for the complete execution
of all electrical works.
7. Emergency Power Generating Set
Provision of One (1) unit diesel stand-by
power generating set (gen-set) dedicated
only to energize the whole rice mill facility.
The gen-set must provide sufficient electrical
power that is compatible with the power
requirement of the whole rice mill facility,
including the transformer and the pieces of
ancillary equipment.
Provided with automatic transfer switch (ATS)
for smooth and easy operation during
occurrence of power interruption from the
local electric cooperative.
A concrete power house shall be built to
protect the gen-set and its electrical
accessories from inclement weather.
8. Air Compressor Source
Centralized compressed air room with line
filters, air dryers, air tanks and with variable
permanent magnet motors.
Additional Requirements
1. The rice mill facility should conform to the
following performance criteria:
Input Capacity: 8-10 tons per hour (tph)
Hulling efficiency: 79%, minimum
· ·
Milling recovery index: 0.95, minimum
Percent Head rice index: 0.90, minimum
Milling degree: Regular Grade to Premium
Grade Milling
No. of paddy per kilogram milled rice: 15
Grains Maximum
2. The rice mill shall be designed and built
rigidly, making it suitable for heavy-duty
operation and it can withstand extreme
weather conditions to which it can be

3. The construction shall be durable without		
major breakdown of the major components		
within the first year of operation. Warranty		
shall be provided for parts and services		
within one year or 1920 hours operation		
whichever comes first after the installation		
and acceptance of the procuring entity		
except on consumable parts such as rubber		
rolls, emery stones and screens. General		
requirements of the warranty shall be in		
accordance with PNS/PAES 138:2004 –		
Agricultural Machinery – Guidelines on After		
Sales Service.		
4. Major components of the rice milling		
system shall be installed on a rigid metal		
mounting platform with a minimum		
elevation of 2.5 meters from the warehouse		
floor. Only the receiving pit shall be built		
below ground and all other rice mill		
components and auxiliary equipment shall		
be installed on-floor level and on elevated		
platforms. Rice mill personnel can stand and		
walk freely under the platform to monitor		
the operation of the rice mill.		
5. All equipment, bucket elevators,		
conveyors bins/tanks are serviceable with		
good accessibility around each machine		
(service platform, ladder and catwalk). There		
are provisions for lubrication of the sealed		
type bearings and belt tightening. When		
necessary, diverter or overflow valves are		
provided to divert the flow of grains.		
6. Ease of access for maintenance, repair,		
and monitoring works for all components		
and parts of the rice mill. Path walks with		
markings/direction and borders. Stairs and		
risers fitted with safety railings.		
7. Surge tank or control tank with level		
sensor and pneumatic-auto discharge shall		
be installed in such machine component of		
the rice mill.		
8. All major components and parts of the		
rice mill should be painted powder coated or		
regular paint with rust-proofing primer and		
final paint color (minimum of 2 coatings)		
9. Spare parts and tool room shall be built to		
safe keep all tools and inventory of easily		
worn out parts of the rice mill.		
10. Special tools needed to fix critical		
machine component should be provided.		
11. The following standard set of heavy duty		
tools appropriate for the conduct of repair		
and maintenance of the facility which is		
made of tempered steel and chrome		
vanadium should be provided;		
a. One (1) set socket wrench (No. 8, 9, 10, 11,		
12, 13, 14, 15, 16, 17, 18, 19, 20, 22, 23, 24,		
27, 30, 32, minimum)		
	ı	ı

b. One (1) set combination wrench (open and box, 10 pcs-size appropriate to the rice milling system) c. Adjustable wrench: 300 mm, minimum d. Electrical plier: 200 mm, minimum e. Screwdriver: Philips and flat head, 300mm, minimum f. Grease gun: 250mm cylinder length, minimum
system) c. Adjustable wrench: 300 mm, minimum d. Electrical plier: 200 mm, minimum e. Screwdriver: Philips and flat head, 300mm, minimum f. Grease gun: 250mm cylinder length,
c. Adjustable wrench: 300 mm, minimum d. Electrical plier: 200 mm, minimum e. Screwdriver: Philips and flat head, 300mm, minimum f. Grease gun: 250mm cylinder length,
d. Electrical plier: 200 mm, minimum e. Screwdriver: Philips and flat head, 300mm, minimum f. Grease gun: 250mm cylinder length,
e. Screwdriver: Philips and flat head, 300mm, ninimum Grease gun: 250mm cylinder length,
minimum . Grease gun: 250mm cylinder length,
f. Grease gun: 250mm cylinder length,
minimum
g. Mechanical pliers: 200mm, minimum
h. Heavy duty toolbox and roll up tools
holder. Size that can accommodate the
required tools
12. Copy of Equipment Manufacturer's
Manual with Parts List of each ricemill
system component and all accessories such
as pre-cleaner, hulling and husk aspiration
system, abrasive whitener, friction polisher,
mist polisher color sorter, length grader and
blending tank, packaging machine, and
bucket elevator written in English or Filipino
Vernacular to be presented during post
qualification evaluation.
13. The Contractor/Manufacturer's/ Dealers
shall provide comprehensive training to NFA
personnel with the following topics:
a.Fundamentals of Rice milling
b.System operation and management of rice
milling.
c.Operation, trouble shooting, repair and
maintenance of Rice mill plant
14. The rice mill shall be tested in
accordance with PNS/PAES 207:2015 –
Agricultural Machinery –Rice mill – Methods
of Test.
15. With the following markings and
labeling, which shall conform with PNS/PAES
201:2015
Registered trademark of the manufacturer
Name and address of the manufacturer
Name and address of the
importer/distributor
Country of manufacture/ Made in the
Philippines
• Type; Serial number
Load capacity, metric tons
Rated power/voltage/ frequency/ phase, in
metric units
Shipping information
Dry weight in metric units Discounting and the second se
Dimensions in metric units Gefete (Personal for a memory alice as
Safety/Precautionary markings
16. Factory acceptance test prior to delivery
of items.
17. Supplier may include other features not
mentioned but are necessary for efficient
milling of rice.

	18. The ricemill and its ancillary shall be		
	designed and built to be strong and sturdy to		
	withstand seismic zone 4 earthquake		
	Other Technical Requirement:		
	1.Valid AMTEC test report of the Multi-Pass		
	Rice Mill of the same model as to basic parts		
	and major components and the results should		
	conform to PNS/BAFS PABES 303:2020		
	Postharvest machinery- Rice mill		
	Specifications.		
	2. Valid Permit To Operate (PTO) or		
	certification from Bureau of Agricultural and		
	Fisheries Engineering (BAFE) of their		
	application for PTO.		
	3. Process flow layout and schematic diagram		
	including 3D perspective of illustration of the		
	Rice Milling System drawn in A3 size paper		
	duly signed and sealed by a licensed		
	Agricultural and Bio-systems Engineer for		
	post-qualification evaluation.		
	4. Electrical plan and layout duly signed and		
	sealed by a licensed Professional Electrical		
	Engineer as a condition for Payment.		
	- From transformer to main switch to control		
	panel to machine components.		
	5. Brochures of the offered Equipment		
	(written in English/Filipino)		
CEF	TIFICATIONS:		
	1. Certification from the bidder that the rice		
	milling unit and each component are branded		
	and have part numbers.		
	2. National Agricultural and Fisheries		
	Machinery Assemblers, Manufacturers,		
	Importers, Distributors and Dealers		
	Accreditation and Classification (NAMDAC)		
	Certification for the Bidder.		
	3. Provision of after sales services:		
	- Certification of two (2) years warranty for		
	services and parts of the rice milling system		
	and other components		
	- Valid Certificate of Distributorship/		
	Authority to sell, and Commitment to Supply		
	directly issued by the manufacturer		
	-Certification that the supplier will conduct at		
	least 40 hours of training on the proper		
	handling, operation and maintenance of the		
	unit for all NFA MPOs and Engineers.		

Manufacturer's, distributor's or bidder's certification that the prosposed Ricemill brand have been sold in the Philippine market for the last thirty (30) years from the date of bid opening, accompanied or duly supported by documentary proof. The documentary proof must be verifiable through phone call, ocular inspection or both. a) Record of sales (Official receipt); or, b) Bill of lading, and/or other similar records indicating shipment or delivery of the grain dryer brand to the Philippines (if applicable) 4. Certification of guaranteed spare parts availability for at least five (5) years. 5. Certification of Very Satisfactory Performance of the Multi-Stage Rice Mill being offered as to: i) Machinery Performance; ii) Machinery Durability; and, iii) Availability of Parts and Service. Who may issue: -The Bidder shall provide list of five (5) customers/clients within the Philippines with addresses and contact numbers, and a certification from at least tone (1) customer/client. -Any government or private Agency/Company within the Philippines, duly signed by the Current Head of agency. Excluding the following: - Bidder's Dealers and Authorized Service Centers Warranty shall be provided to parts and services within two (2) years after the date of acceptance of the unit by the end-user, except on fast moving and easy to wear parts such as fan belts and grain buckets. General requirements of the warranty shall be in accordance with PNS/PAES 138:2004 – Agricultural Machinery – Guidelines on After Sales Service Delivery within one hundred eighty (180) calendar days from security in the provided to provided to provided to Proceed; Installation, testing, and commissioning is within one hundred twenty (120) calendar days from security in the provided to Proceed; Installation, testing, and commissioning is within one hundred twenty (120) calendar days from security is within one hundred twenty (120) calendar days from security is within one hundred twenty (120) calendar days from security is within one hundred tw		
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Payment Terms:	
1. Advanced payment of 15 % of the contract	
price upon submission of necessary documents	
for Advanced Payment.	
2. Progress payment of the remaining 85% of the	
contract amount upon each milestone, as follows:	
a. Delivery of Main Equipment	
i. Grain Dryer (25% of contract amount)	
ii. Ricemill (25% of contract amount)	
b. Installation	
i. Grain Dryer (10% of contract amount)	
ii. Ricemill (15% of contract amount)	
c. Testing & Commissioning of Grain Dryer,	
Ricemill, and other works (10% of the contract	
amount)	

In compliance with Republic Act No. 9184, Section 18, and the 2016 Revised Implementing Rules and Regulations, Section 18, brand names are only used because of compatibility with existing platforms or equipment which will maintain performance, functionality and useful life.

I hereby certify that the Statement of Compliance to the foregoing technical specifications are true and correct, otherwise, if found false either durin the bid evaluation or post-qualification, the same shall give rise to automatic disqualification of our bid.

	Signed and Sealed:	
Bidder Name/Owner/Authorized Representative	_	Agricultural and Bio-systems Engineer
Signature	-	Signature
Name and Designation	-	Name and Designation
Date	-	Date